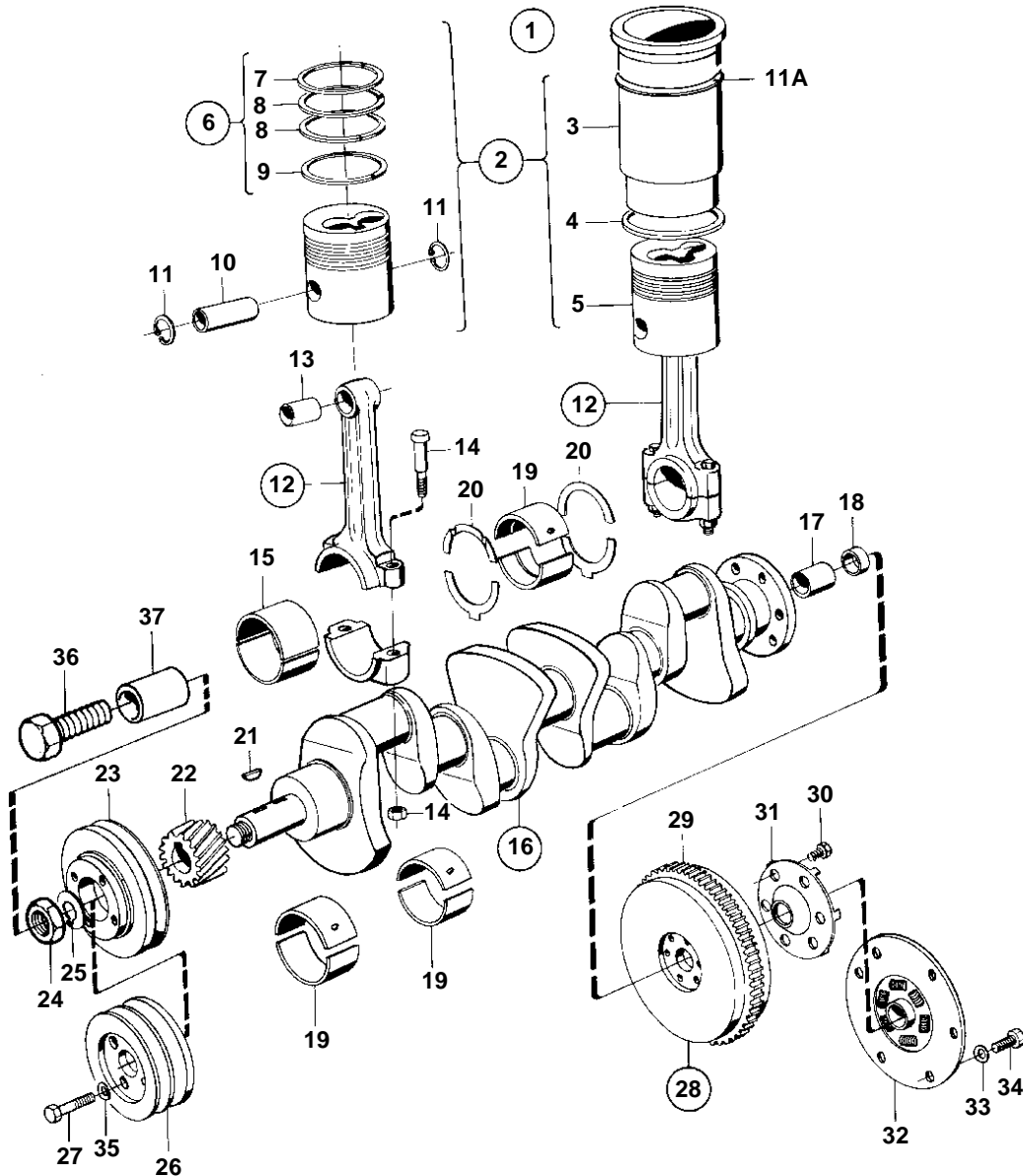


AQD21A, MD21A



5 569

AQD21A, MD21A

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	829530	1	Cylinder liner kit	
2		4	· Cylinder liner kit	MO-3119179/XXXX
	829532	4	· Piston	MO3119180/XXXX-
3		4	· · CYLINDER LINER	
4		4	· · Sealing ring	
5		4	· · PISTON	
6	875377	4	· · Piston ring kit	
7		4	· · · COMPRESSION RING	
8		8	· · · COMPRESSION RING	
9		4	· · · OIL SCRAPER RING	
10		4	· · Piston pin	STD D
		4	· · Piston pin	OVER SIZE 0,05 MM
		4	· · Piston pin	OVER SIZE 0,010 MM
11	914515	8	· · Snap ring	
11A		X	Adjusting washer kit	1EA 829520 CONSISTS OF 4 SHIMS.
12		4	Connecting rod	REPL EARLY TYPE MARKED: 5-4-3-2-1-A-B.IF OTHER MARKING IS STAMPED 4EA 829308 HAVE TO BE USED., MARKED 2
13		4	· Bushing	STD D
		4	· Bushing	OVER SIZE 0,3 MM
14		8	· Screw	
15	875302	1	Bearing shell kit	STD D
	875303	1	Bearing shell kit	UNDER SIZE 0,30 MM
	875304	1	Bearing shell kit	UNDER SIZE 0,50 MM
		1	Bearing shell kit	UNDER SIZE 0,80 MM
16		1		USED ON CRANKSHAFT 826834.
		1	Crankshaft	
17		1	· Bushing	REPLACED BY 1EA 840539 BRACKET (8 HOLES), 9EA 941907 6EA 955297, 2EA 955298.
18	818178	1	· Sealing ring	REPLACED BY 1EA 840539 BRACKET (8 HOLES), 9EA 941907 6EA 955297, 2EA 955298.
19		1	Bearing shell kit	STD D
		1	Bearing shell kit	UNDER SIZE 0,30 MM
		1	Bearing shell kit	UNDER SIZE 0,50 MM
		1	Bearing shell kit	UNDER SIZE 0,80 MM
20		2	Washer	STD D
		2	Washer	OVER SIZE 0,20 MM
21		2	Key	MO-3122138
		2	Key	MO3122139-
22		1	Gear	
23		1	Pulley	STD
24		1	Lock nut	EXCL SPEC 867560 867561 867562 867563 867564 867565., (818019)
25		1	Lock washer	MO-3106775/XXXX
26		1	V-belt pulley	SPEC VERSION
27	955300	4	Hexagon screw	SPEC VERSION
28		1	Flywheel	
29		1	· Gear ring	
30	826768	6	Screw	
31		1	Lock washer	
32	841892	1	Absorber	AQD21A/250 AND MD21A, MD21B WITH VOLVO PENTA REDUCTION REVERSE GEAR., (829476)
	841893	1	Absorber	AQD21A/270, AQD21A/280, AQD21B/280., (824991)
		1	Absorber	MD21A/110S, MD21B/110S, MD21A, MD21B WITH BORG WARNER REVERSE GEAR AND MS3 REVERSE GEAR., (829132)
33	941907	6	Spring washer	
34		6	Hexagon screw	
35	941907	4	Spring washer	
36		1	Screw	SPEC 867560 867561 867562 867563 867564 867565.
37		1	Spacer sleeve	SPEC 867560 867561 867562 867563 867564 867565.